Pizza Dough Problem Solving Checklist

- When did the problem first occur?
- Are all ingredients weighed?
- Is the formula and method written down?
- Have employees been trained?
- What is the dough temperature?
- Is all the equipment calibrated?
- Is the dough properly rotated?

Still having problems? Call 1-800-361-6259 to speak with a Technical Solutions representative today!

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Ardent Mills.	Solving Pizza Dough Problems		
	Problem	Possible Reason	Solutions to consider
Inconsistent Dough Inconsistent dough is often the result of varying temperature, whether from ingredients, bakery equipment or the ambient temperature of the bakery. Calculating your desired dough temperature (DDT) is integral to efficiency. Aside are some troubleshooting situations to consider.	• Dough rises too fast	• High yeast activity	 Decrease dough temperature Retard the dough by refrigeration Decrease in sugar Increase in salt
	• Dough is not rising fast enough	• Slow yeast activity	 Check yeast quality/handling Allow for a bench rest before a retarded fermentation Increase in dough temperature Increase in sugar Increase in yeast Decrease in salt
	 Dough elasticity is lacking 	• Gluten development	 Does the type of flour fit the desired outcome? Adjust mix time for desired gluten development Retard dough for a longer fermentation period Increase bench rest time prior to baking
Crust Characteristics Crust characteristics are largely determined by the dough formulation, cooking environment, and the steps taken prior to baking. Aside are some troubleshooting situations to consider.	• Crust is too dark	 Pizza is over baked Oven temperature too low Ingredient balance 	 Increase oven temperature and reduce bake time Consider toppings that will cook quicker Decrease sugar or other browning ingredients
	 Crust has inadequate flavor 	 Formula not balanced Inadequate fermentation 	 Use of a preferment Incorporate a longer, lower temperature fermentation period Add honey or sugar
	 Texture is soft or doughy Soggy crust 	 Oven is too cool Wrong type of flour Toppings are too wet Dough is under baked 	 Increase oven temperature Use a type of flour that is higher in protein Reduce amount of sauce or moisture of toppings
	 Texture is hard Crust is too thick 	• Pizza is overbaked	 Increase temperature of cooking environment Shorten the bake time Use toppings that cook quicker
	• Large bubbles	 Pizza is under proofed Dough is too wet Yeast is too active Dough is too cold 	 Increase proof time Decrease hydration Decrease yeast Dock the dough Allow dough to warm up before baking